

Oribain BPS 6574TX

1. Features

BPS6574TX is two components hardening type of acrylic resin solution.

2. Specification

Subjects	Major polymer solution (BPS 6574TX)	Additive hardening agent (BHS 8515TX)
Appearance	Light-yellowish transparent viscous liquid	Transparent liquid
Solid content	57.0 ± 1.0 %	37.5 ± 1.0 %
Viscosity	7000 ± 2000 mPs	--
Solvent	Ethyl acetate/MEK	Ethyl acetate

3. Usage Instructions

Mixing rate: 1kg of BPS 6574TX / 30g of BHS 8515TX

Coating weight: 50g/m² (as dry)

Dry up: 105°C for 2 min.

Aging: More than 7 days at room temperature after coating and drying.

4. Performance

Standard Determination

Item			BPS6574TX / BHS8515TX =100 / 3.0
180° Peel (lb/inch)	to SS	Initial	5.59
		24hr	5.84
	to HDPE	Initial	2.25
		24hr	3.03
Shear 1kg/in ²	(mm/70000sec)	at 80C	1.0
Ball tack (J. Dow method)			#5

Tack film for determination was prepared with commercial polyester base film of 50micrometer thickness and commercial polyester release liner.

5. Handling and Storage

- Storage : Store this product in the warehouse for dangerous products.
Protect this product from high temperature and direct sunlight.
- Handling : Do not handle or store near an open flame, sources of heat or
sources of ignition.
: Keep container closed. Use only in the well-ventilated areas and
wear proper protection equipment to avoid skin contact and vapor
inhalation.

* The general description, recommended uses, application data and statements in the product literature and label are guidelines only. Users should test this product in advance to verify suitability for particular uses.