

## **BPS6391TX**

### **1. Features**

BPS6391TX (EXK11-569K) is two components hardening type of acrylic resin solution.

### **2. Specification**

Subjects	PSA BPS6391TX	Hardener BHS8515TX
Appearance	Light-yellowish viscous liquid	Transparent liquid
Solid content	70.0 ± 1.0 %	37.5 ± 1.0 %
Viscosity	7000 ± 2000 mPs	-
Solvent	Ethyl acetate, MEK	Ethyl acetate

### **3. Usage Instructions**

Mixing rate: 1kg of BPS6391TX / 60g of BHS8515TX = 100 / 6.0 (wt/wt)

Coating weight: 50g/m<sup>2</sup> (as dry)

Dry up: 100°C for 2 min.

Aging: More than 7 days at room temperature after coating and drying.

### **4. Performance**

Standard Determination

Item			BPS6391TX / BHS8515TX = 100 / 6.0
180° Peel (lb/inch)	to SS	Initial	4.70
		24hr	5.17
	to HDPE	Initial	2.05
		24hr	2.09
Shear - 1kg/in <sup>2</sup> (mm/70000sec)		at 80C	0.1

Tack film for determination was prepared with commercial polyester base film of 50micrometer thickness and commercial polyester release liner.

## 5. Handling and Storage

- Storage : Store this product in the warehouse for dangerous products.  
Protect this product from high temperature and direct sunlight.
- Handling : Do not handle or store near an open flame, sources of heat or  
sources of ignition.  
: Keep container closed. Use only in the well-ventilated areas and  
wear proper protection equipment to avoid skin contact and vapor  
inhalation.

\* The general description, recommended uses, application data and statements in the product literature and label are guidelines only. Users should test this product in advance to verify suitability for particular uses.