

# Toyo Ink America. LLC An artience group company

1225 N. Michael Drive Wood Dale, IL 60191 USA Tel: 630-930-5100 www.artience-toyoinkamerica.com

# UV FOIL AND OFFSET COLD FOIL ADHESIVE INKS

### **Product Overview**

**UV FOIL ADHESIVE INK** is formulated for inline UV foil system applications. This adhesive ink features good adhesion between foil and substrate and features good curing over the foil using our newly developed resin.

**OFFSET COLD FOIL ADHESIVE INK** is our oil-based formulation for cold foil systems. This adhesive ink features good adhesion between foil and substrate and produces a consistent uniform foil surface.

#### **Features**

- \* Features our newly developed resin
- \* Offers good adhesion on a wide variety of substrates
- \* Stays flexible, perfect for film applications requiring rolling
- \* Produces a consistent, uniform foil surface
- \* UV FOIL ADHESIVE INK provides good curing characteristics when applied over foil

## Manufacturing Specifications

UV FOIL ADHESIVE INK	UV INK
Tack*1	25.0
Flow*2	17.0
Viscosity*3	630

OFFSET COLD FOIL ADHESIVE INK	OIL BASE INK
Tack*1	21.5
Flow*2	18.0
Viscosity*3	750

<sup>\*1</sup> Ink-O-Meter @800rpm, 90°F

Actual tack on the press varies due to ink film thickness, image area, press speed, fountain solution, and the condition of the press and press room.

Shelf life: Approximately 6 months

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<sup>\*2</sup> Spread-O-Meter Radius(mm) @77°F

<sup>\*3</sup> Viscosity: Haake RT20 @77F (in Poise)



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## **Packaging**

UV Foil Adhesive Ink: Pails: 10 lbs., 30 lbs.

Offset Cold Foil Adhesive:

Pails: 10 lbs.

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