

Toyo Ink America. LLC An artience group company

1225 N. Michael Drive Wood Dale, IL 60191 USA Tel: 630-930-5100 www.artience-toyoinkamerica.com

TSP™ and TSG™ PROCESS INK SERIES

Product Overview

TSG™ and TSP™ 400 PROCESS INK SERIES inks are designed for printing high quality reproductions of solids and halftones on non-absorbent substrates such as foil, synthetic paper or plastic film. They have excellent adhesion properties on various non-absorbent substrates along with excellent print qualities.

- * Talk to your Toyo product specialist to determine which product is right for your application.
- ** Use CT Black for coating purposes **

Features

- * Low V.O.C
- * Vegetable oil based
- * Fast drying, oxidizing ink
- * Outstanding scuff resistance
- * Excellent heat resistance
- * High pigmentation
- * Non color shift black available
- * Work on a wide variety of non-porous substrates
- * Ideal for plastics, plastic film, vinyl's, foils, synthetic paper
- * Deliver high quality solids and halftones
- * Excellent print qualities
- * Durable, long lasting finish

Manufacturing Specifications

TSP™ 400 PROCESS

	Yellow	Magenta	Cyan	Black
Tack*1	13.5	15	15.5	15.5
Flow*2	17.5	18	18	17.5
V.O.C.(lbs./gal.)*3	.34	.59	.57	.34

TSG™ PROCESS

	Yellow	Magenta	Cyan	Black	CT Black
Tack*1	13.5	14.5	15.5	15.5	16
Flow*2	17.5	17	17	18	17
V.O.C.(lbs./gal.)*3	.54	.51	.61	.53	.28

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- *1 Ink-O-Meter @800rpm, 90°F
- *2 Spread-O-Meter Radius(mm) @77°F
- *3 Test Method EPA 24

Actual tack on the press varies due to ink film thickness, image area, press speed, fountain solution, and the condition of the press and press room.

Shelf life: Approximately 1 year

Packaging

Cans: 5 lbs.

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