**24/7 PROCESS SERIES**

**Product Overview**

Toyo 24/7 Commercial Sheetfed Ink provides predictable results over a wide range of specialty printing, as well as everyday commercial printing applications. It’s so versatile that it may be the only ink you need.

**Features**

\* Versatile all-purpose, high-gloss ink

\* Perfect for offline hot foil-stamping, lamination, and UV coating

\* Laser safe

\* Works with in-line aqueous coating

\* Consistent performance, great print quality and color reproduction

\* Easy to manage on press

\* Improves pressroom productivity

\* Eliminates problems associated with specialty applications

\* Reduces the need for multiple ink sets

**Manufacturing Specifications**

|  |  |  |  |  |
| --- | --- | --- | --- | --- |
| **M Series** | ***Yellow*** | ***Magenta*** | ***Cyan*** | ***Black*** |
| Tack\*1 | 10.5 | 12 | 13 | 13.5 |
| Flow\*2 | 17 | 17.5 | 17 | 17.5 |
| V.O.C. (lbs./gal.) \*3 | 7.5 | 5 | 6.5 | 10 |

|  |  |  |  |  |
| --- | --- | --- | --- | --- |
| **L Series** | ***Yellow*** | ***Magenta*** | ***Cyan*** | ***Black*** |
| Tack\*1 | 8.8 | 10.5 | 11.5 | 12.0 |
| Flow\*2 | 19 | 19.0 | 18.0 | 18.5 |

\*1 Ink-O-Meter @800rpm, 90°F

\*2 Spread-O-Meter Radius(mm) @77°F

\*3 Test Method EPA 24

Actual tack on the press varies due to ink film thickness, image area, press speed, fountain solution, and the condition of the press and press room. The merchandise contained herein is sold without warranties express or implied.

These conditions shall not be waived other than by an offer of the seller in writing.

Shelf life: Approximately 1 year

**Packaging**

Cans: 5 lbs.